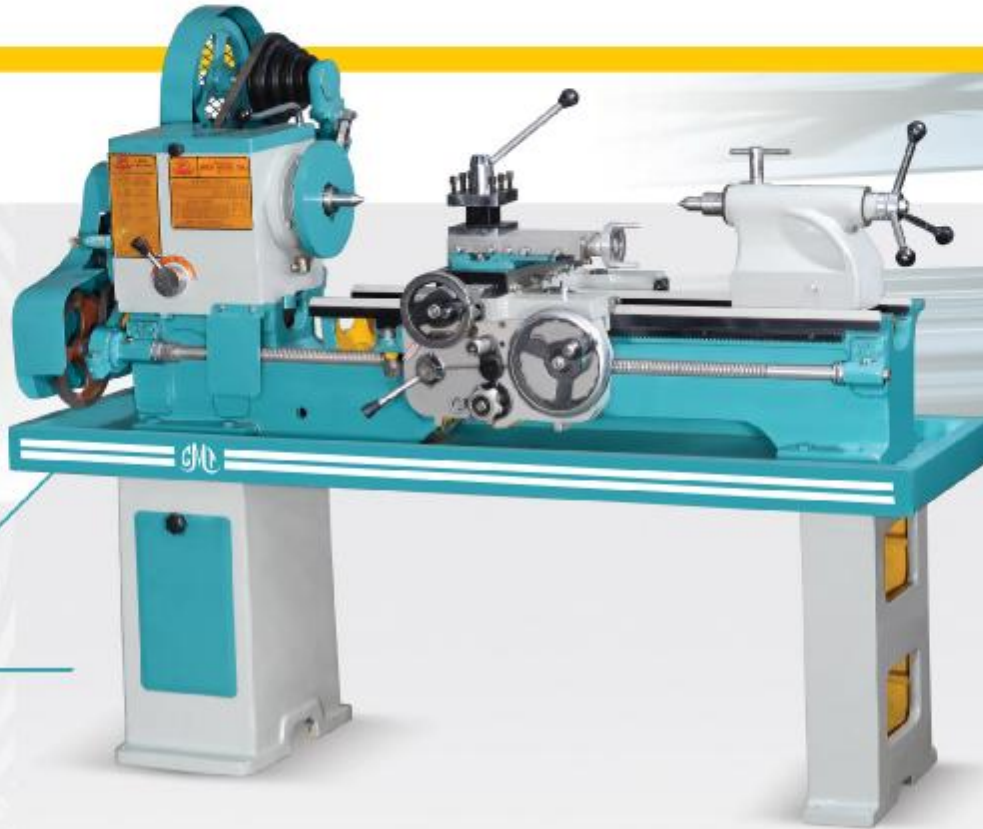


# Light Duty Lathe



## Specification

<b>BED</b>		<b>TAIL STOCK</b>	
Bed Type	: 2V & 2 Flat	Spindle Dia.	: 38 mm
Bed Length	: 1370 mm/4.1/2Feet	Taper in Spindle	: MT-3
Bed Width	: 235 mm	Spindle Movement	: 125 mm
Gap Length	: 120 mm	<b>THREADS</b>	
<b>CAPACITIES</b>		Metric Pitch	: 1 to 6 mm
Height of Centre	: 165 mm	Inch Pitch	: 2 to 24 TPI
Swing Over Bed	: 320 mm	Lead Screw	: 4 TPI & 6 TPI
Swing Over Gap	: 510 mm	<b>ELECTRICALS</b>	
Swing Over Cross Slide	: 180 mm	Motor Power	: 1 H.P. / 0.75KW
Admit Between Centre	: 660 mm	Power Supply	: 415 Volts 3 Phase 50 Hz A.C.
Movement of Cross Slide	: 215 mm	<b>DRIVE</b>	
Movement of Compound Slide	: 110 mm	V-Belt Drive	
<b>HEAD STOCK</b>		<b>GENERAL</b>	
Taper Bore in Spindle Sleeve	: MT-3	Weight	: 460 Kg.
Spindle Thread	: 6 TPI	Floor Space (Approx) : L x W x H	
Spindle Bore	: 41 mm	1600 mm	915 mm 1350 mm
No. of Spindle Speed	: 8	(63")	(36") (53")

## STANDARD ACCESSORIES

- Change Gear Set (Inch & mm)
- Chuck Plate
- Centre Adaptor
- Dead Centre (2 No.)
- Main Drive 'V' Belt
- Motor Pulley

## EXTRA ACCESSORIES

- Steady Rest
- Follow Rest
- Face Plate
- Norton Gear Box
- Taper Turning Attachment
- Electric Motor
- Rear Tool Post
- Coolant Pump
- Belt & R.F. Switch