



CAPSTAN LATHE

WITH SIX STATION TURRET

TECHNICAL SPECIFICATION

Machine Model No.	GI-32	GI-38
Width of Bed	151 mm	151 mm
Centre Height	143 mm	143 mm
Swing over bed	286 mm	286 mm
Swinging over Cross Slide	φ 145 mm	φ 145 mm
Spindle Nose	10 TPI Threaded Nose	10 TPI Threaded Nose
Spindle Bore Dia	34 mm	40 mm
Collet Capacity	32 mm	38 mm
Spindle Speeds No. (Forward Reverse)	12	12
Range of Speeds	300-1400 rpm	300-1400 rpm
Cross Slide Tool to use	3/8 x 3/8	3/8 x 3/8
Cross Slide Travel	150 mm	150 mm
Turret Slide Travel	125 mm	125 mm
Bore of Turret Hex	25.4 mm	25.4 mm
Average Working Distance Between Spindle & Turret Carriage	250 mm	250 mm
Power required	2 H.P. Two-Speed	2 H.P. Two-Speed
Gross Weight Approx.	750 Kgs	775 Kgs
Floor Space Required Without Bar Feed device	1050 mm x 450 mm	1050 mm x 450 mm

STANDARD ACCESSORIES

- 2 H.P. Two speed Ele. Motor.
- Penal Board with Relay, Contactor, Push Button, S/F Switch, R/F Switch.
- Coolant Pump with Flexible Pipe.
- Bar feed Attachment.
- Vertical Slide.
- One Nos. Stoper Holder.
- One Nos. Turning Holder.
- One Nos. Blank Holder.
- One Nos. Drill Holder.
- One Nos. Collet.
- Spanner For Spindle Nut.
- Turret Stoper Bolt Key.

